

General Data

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Torque loading figures—continued

REAR HUBS & DRIVE SHAFTS

Rear hub nut	170 lb. ft. (23.5 kg.m)
Rotoflex coupling bolts	34 lb. ft. (4.7 kg.m)

STEERING

Steering unit attachment "U" bolt	14 lb. ft. (1.9 kg.m)
Steering unit to track rod	37 lb. ft. (5.1 kg.m)
Track rod ball joint...	20 lb. ft. (2.7 kg.m)
Steering arm to stub axle— $\frac{3}{8}$ in. UNF	33 lb. ft. (4.5 kg.m)
— $\frac{7}{16}$ in. UNF	47 lb. ft. (6.5 kg.m)
Inner column pinch bolt— $\frac{1}{4}$ in. UNF (head not marked)	8 lb. ft. (1.1 kg.m)
— $\frac{1}{4}$ in. UNF (head marked with "V")	10 lb. ft. (1.4 kg.m)
— $\frac{5}{16}$ in. UNF (through bolt)	13 lb. ft. (1.7 kg.m)
Tie-rod to steering arm	15 lb. ft. (2.1 kg.m)
Steering wheel to column	24 lb. ft. (3.3 kg.m)

BRAKES

Backplate to stub axle	14 lb. ft. (1.9 kg.m)
Wheel cylinder to backplate	6 lb. ft. (.8 kg.m)
Bleed screws	5 lb. ft. (.7 kg.m)
Union nuts (male)	7 lb. ft. (.9 kg.m)
Union nuts (female)	9 lb. ft. (1.2 kg.m)

ROAD WHEELS

Road Wheel nuts	47 lb. ft. (6.5 kg.m)
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REAR SUSPENSION

Crossmember to body	27 lb. ft. (3.7 kg.m)
Engine mounting to crossmember	27 lb. ft. (3.7 kg.m)
Shock absorber to body	14 lb. ft. (1.9 kg.m)
Shock absorber to suspension	25 lb. ft. (3.4 kg.m)
Suspension pivot bolts	43 lb. ft. (5.9 kg.m)

CLUTCH

Clutch to flywheel bolts ($5\frac{1}{2}$ in. (13.9 cm))	7 lb. ft. (.9 kg.m)
Clutch to flywheel bolts ($6\frac{1}{4}$ in. (15.9 cm))	17 lb. ft. (2.3 kg.m)

COOLING

Fan cowl to water pump body	11 lb. ft. (1.5 kg.m)
Fan to shaft and pulley to shaft nuts	20 lb. ft. (2.7 kg.m)
Fan centre attachment bolts	7 lb. ft. (.9 kg.m)

BODY

Safety belt anchorages	15 lb. ft. (2.1 kg.m)
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